



Recommended torque specifications

Below are our general recommendations for torque specs. Please note:

- 1) For torque specs involving other parts, always verify the maximum torque specs from the respective PARTS manufacturer.
- 2) Never exceed the **lowest** of the manufacturer-recommended and the OPEN-recommended maximum torque spec.
- 3) All bolts should be greased prior to assembly.
- 4) Always use a torque wrench!!

Bolt location/function	Recommended maximum torque
Seattube collar onto seattube	4 Nm (always use carbon compound on seatpost & grease on collar bolt)
Water bottle cage onto frame	2 Nm
Rear derailleur hanger onto frame	10 Nm
Multistop M2.5x5 screw	hand-tight
Stem clamp on carbon handlebar	5Nm
Shift & brake levers onto handlebar	5Nm
Stem clamp onto fork	4Nm
Headset top cap onto steerer	Balance smooth steering with eliminating headset play